ASSEMBLY INSTRUCTION
**DOZER SINGLE BED**
ITEM CODE:66021

Imported by Amart Furniture Pty Ltd.Qld.Brisbane Australia.

For any assistance with assembly or for missing parts please phone

Amart Furniture Customer Service Free call 1800 351 084

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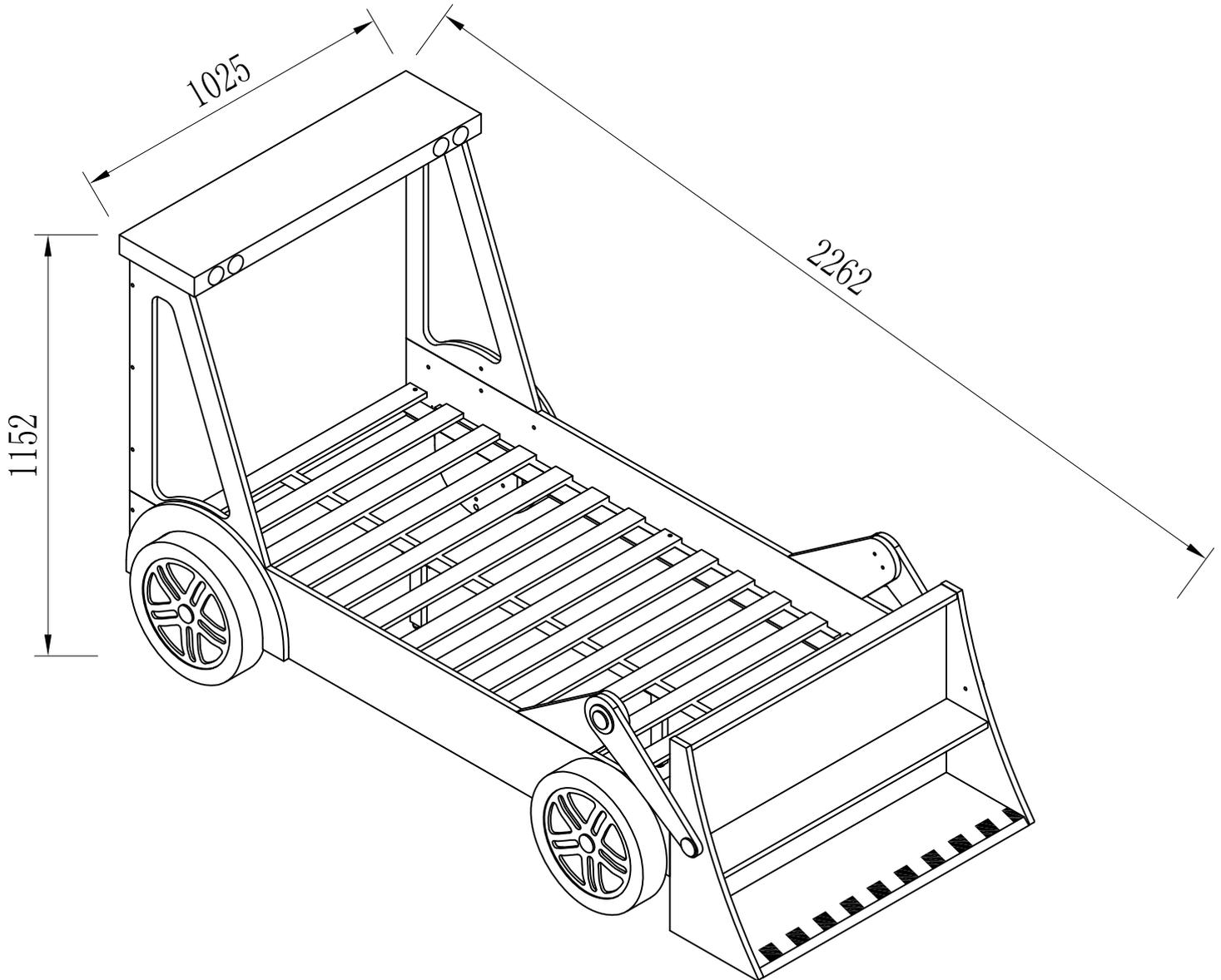
PRE-ASSEMBLY PREPARATION

Before you start:

1. Choose a clean,level.spacious assembly area.Avoid hard surfaces that may damage the product

2. Take care when lifting.Product should be assembled as near as possible to the point of use

3. Ensure that you have all required contents for complete assembly.

4. Always read the assembly instructions carefully before beginning assembly.

5. Keep all hardware parts and packaging out of reach of small children.

6. Do not over tighten the screws and bolts as this may damage the threads
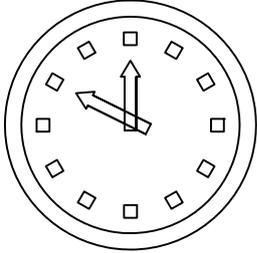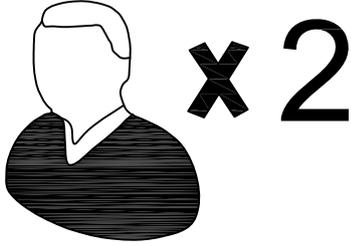
|	
ALLOW 50 MINUTES	2 PEOPLE REQUIRED
ADDITIONAL TOOLS REQUIRED	

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CAM Lock and Pins

step 1

HOW TO USE CAM LOCK FASTENERS

To assemble this product hardware called Cam Lock Fasteners are used.
The below is information on how these work.
Cam Locks are fasteners used to join two boards together,
usually the edge of one board(A) to the flat side of another board(B)
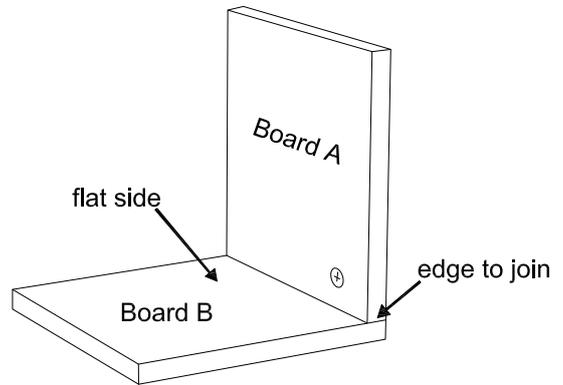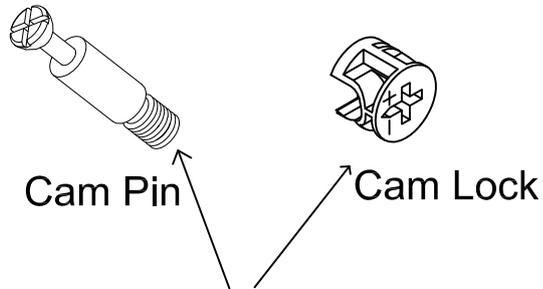
Cam Pin   Cam Lock

Ensure that you use the correct images that are representative
of the hardware used in the product

Board A
flat side
Board B
edge to join

step 2

To use Cam Lock Fasteners

The Cam Pin is inserted into the flat side of a board,
it is important that:
  * The cam pin is kept vertical and is not put in on an angle
  * Cam Pin is inserted up to the collar
      * Too far and it wont catch the Cam Lock (Do not Over Tighten)
   * Not enough and the resulting product wont be stable
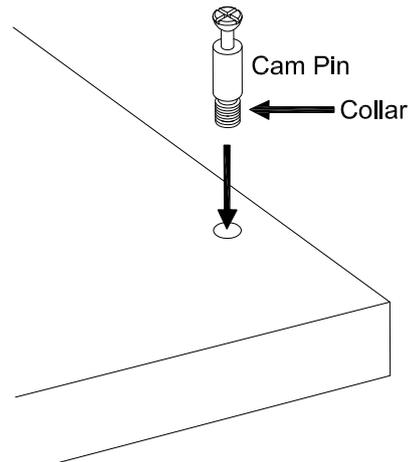
Cam Pin
Collar

step 3

To use Cam Lock Fasteners

Now fit the hole in the edge of the joining board over the Cam Pin

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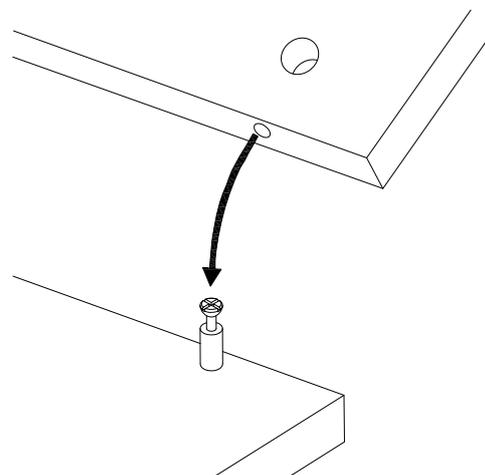
step 4
To use Cam Lock Fasteners

The Head of the Cam Pin will be visible in the large hole on the side of the joining board

head of the Cam Pin
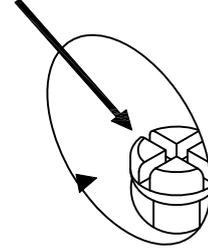
To use Cam Lock Fasteners

Notice the Cam Lock has a "C" Shaped back An Arrow or +/- signs on the front, indicated the open section on the back of the Cam Pin
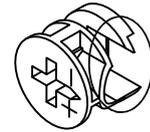
Cam Lock

step 5
To use Cam Lock Fasteners

In sert the Cam Lock into the large hole so the opening of the "C" fits over the head of the Cam Pin.You must ensure that the Cam Lock is pushed to the bottom of the hole to catch the top of the Cam Pin

Arrow or +/- signs

head of the Cam Pin
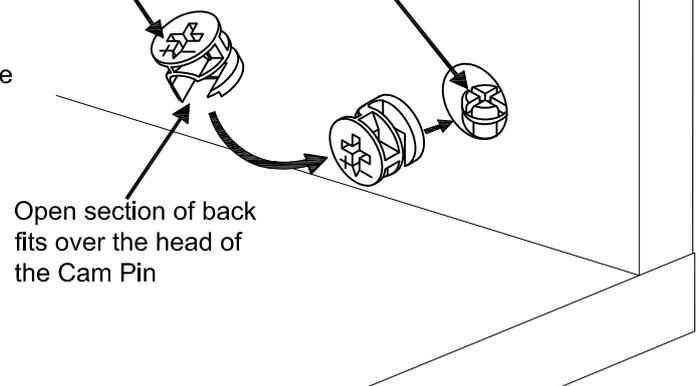
Open section of back fits over the head of the Cam Pin

step 6
To use Cam Lock Fasteners

Use a flat screwdriver to turn the Cam Lock clockwise one half a turn so it Locks onto the head of the Cam Pin.Turn only until it is snug-over-tightening could cause the Cam to bend or break.
If it will not turn the full amount,turn the Cam Pin out (counter-clockwise)one full turn,and try the Cam Lock again.

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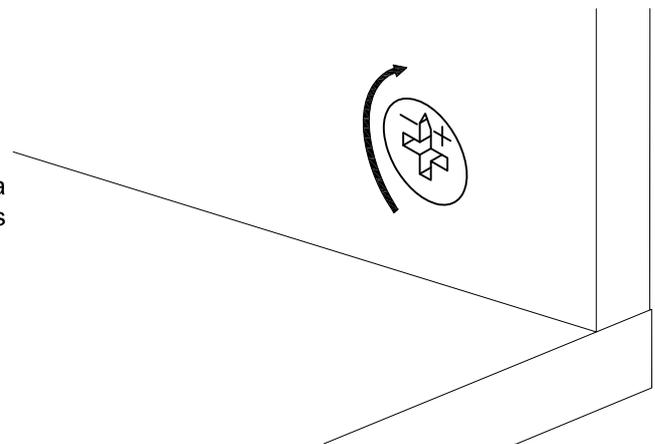
PARTS LIST
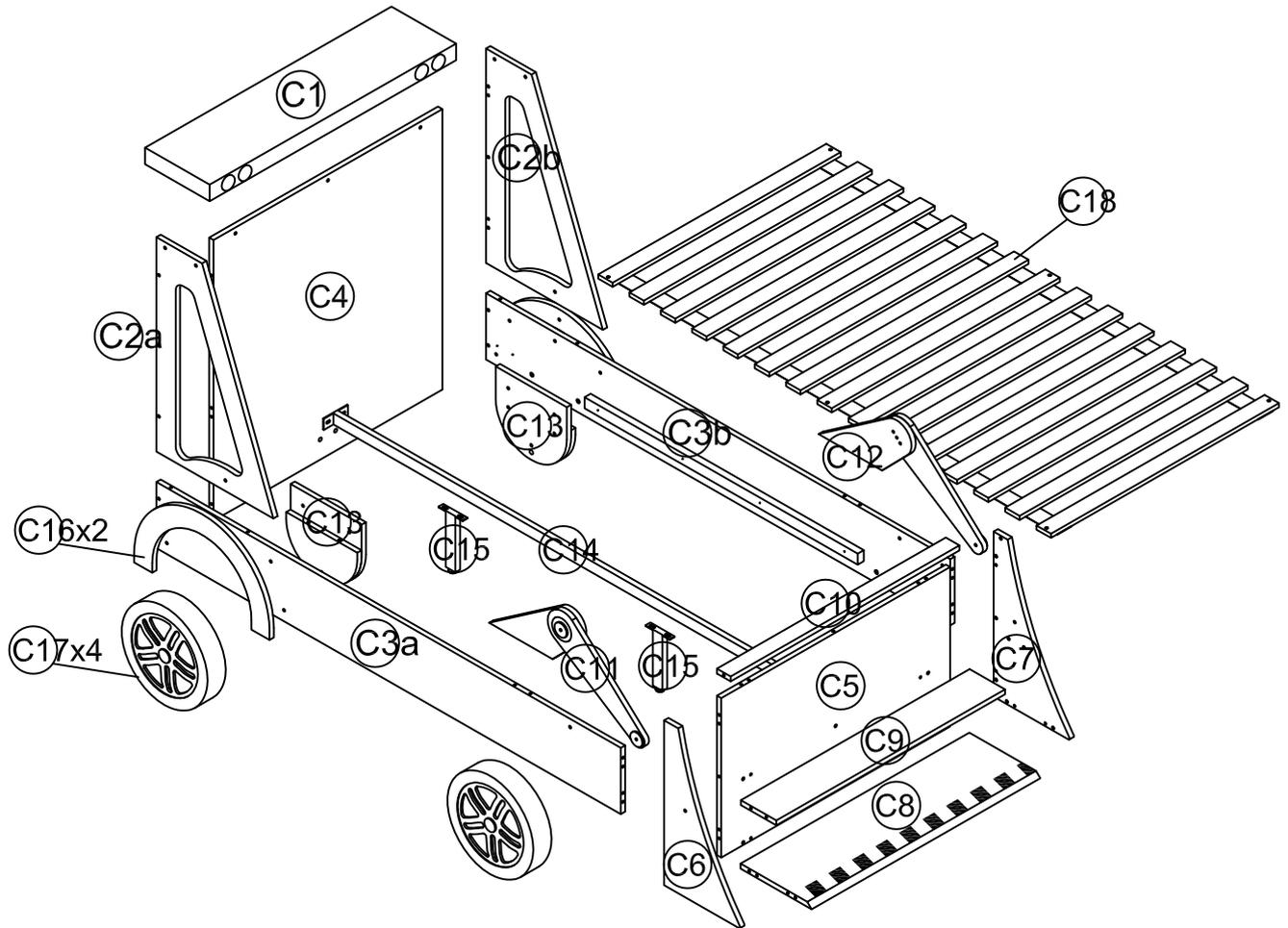
C1	Headboard Top Panel	C9	Footboard Shelf Panel
C2a	Headboard Left Side Panel	C10	Footboard Top Panel
C2b	Headboard Right Side Panel	C11	Left Arm Panel
C3a	Left Side Panel	C12	Right Arm Panel
C3b	Right Side Panel	C13	Wheel inside Panel
C4	Headboard Panel	C14	Center Support Rail
C5	Footboard Back Panel	C15	Center Support Leg
C6	Footboard Left Side Panel	C16	Wheel Cap Panel
C7	Footboard Right Side Panel	C17	Wheel
C8	Footboard Bottom Panel	C18	SLats 949x60x15mm

A. Cam lock and Cam pin Ø15X35	B. Dowel Ø8X30	C. Bolt M6x15	D. Bolt M6x30	E. Bolt M6x75	F. Bolt M6x35	G. Cam lock and Cam pin
27PCS	30PCS	8PCS	33PCS	8PCS	8PCS	4PCS

H. Screw Ø3.5X30	I. Tubing Ø8X60	J. Hex Key 4MM
34PCS	12PCS	1PCE

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STEP 1:Use a Phillips Head screwdriver to insert the Cam Pin (A) to the Footboard Top Panel (C10) and Footboard Back Panel (C5) and Footboard Left Side Panel (C6) and Footboard Right Side Panel (C7).

C10

C5

C7

C6

A
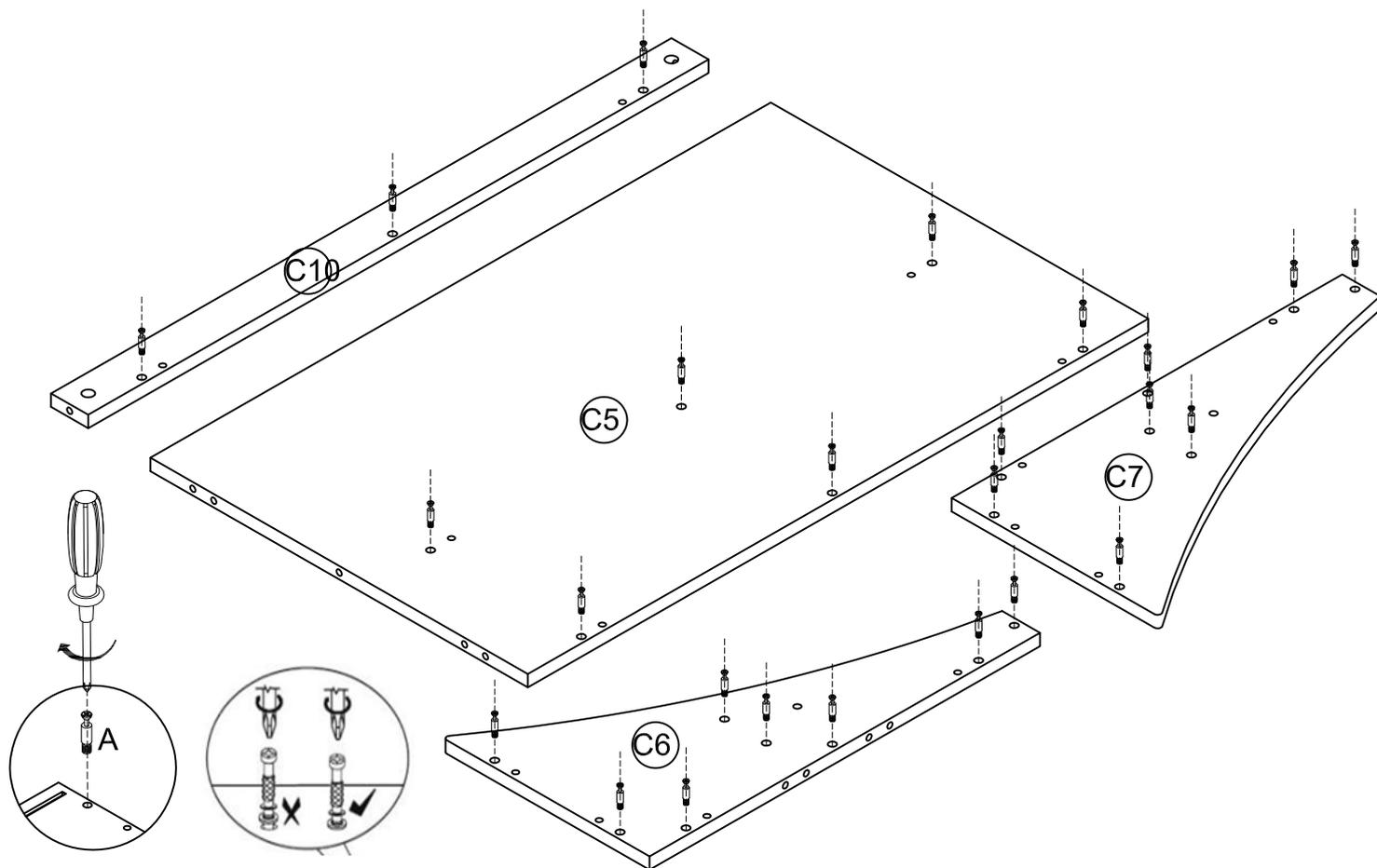
STEP 2:Insert the Dowel (B) to the Footbaord Top Panel (C10) and Footboard Bottom Panel (C8) and Footboard Shelt Panel (C9).Assemble the Footbaord Top Panel (C10) and Footboard Bottom Panel (C8) and Footboard Shelt Panel (C9) to the Footboard Back Panel (C5).Use a Phillips Head screwdriver to tighten Cam Lock (A) to the Cam Pin (A).

C10

C9

C8

C5

A

B

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6-12
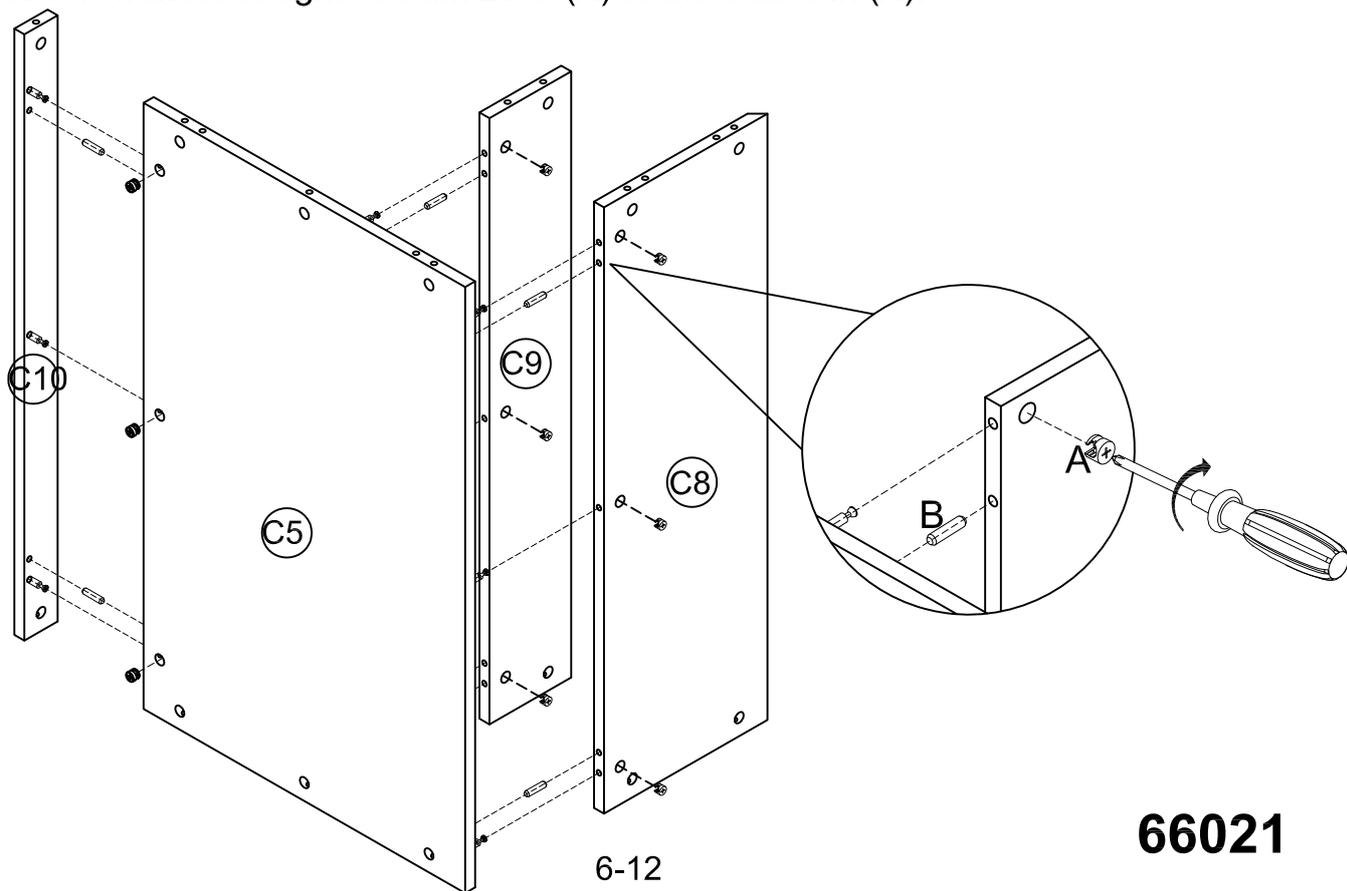
STEP 3:Insert the Dowel (B) to the Footbaord Left Side Panel (C6) and Footboard Right Side Panel (C7).Assemble the Footboard Left Side Panel (C6) and Footboard Right Side Panel (C7) to the Footbaord Top Panel (C10) and Footboard Bottom Panel (C8) and Footboard Shelt Panel (C9) and Footboard Back Panel (C5).Use a Phillips Head screwdriver to tighten Cam Lock (A) to the Cam Pin (A)

C6

B

A

C7
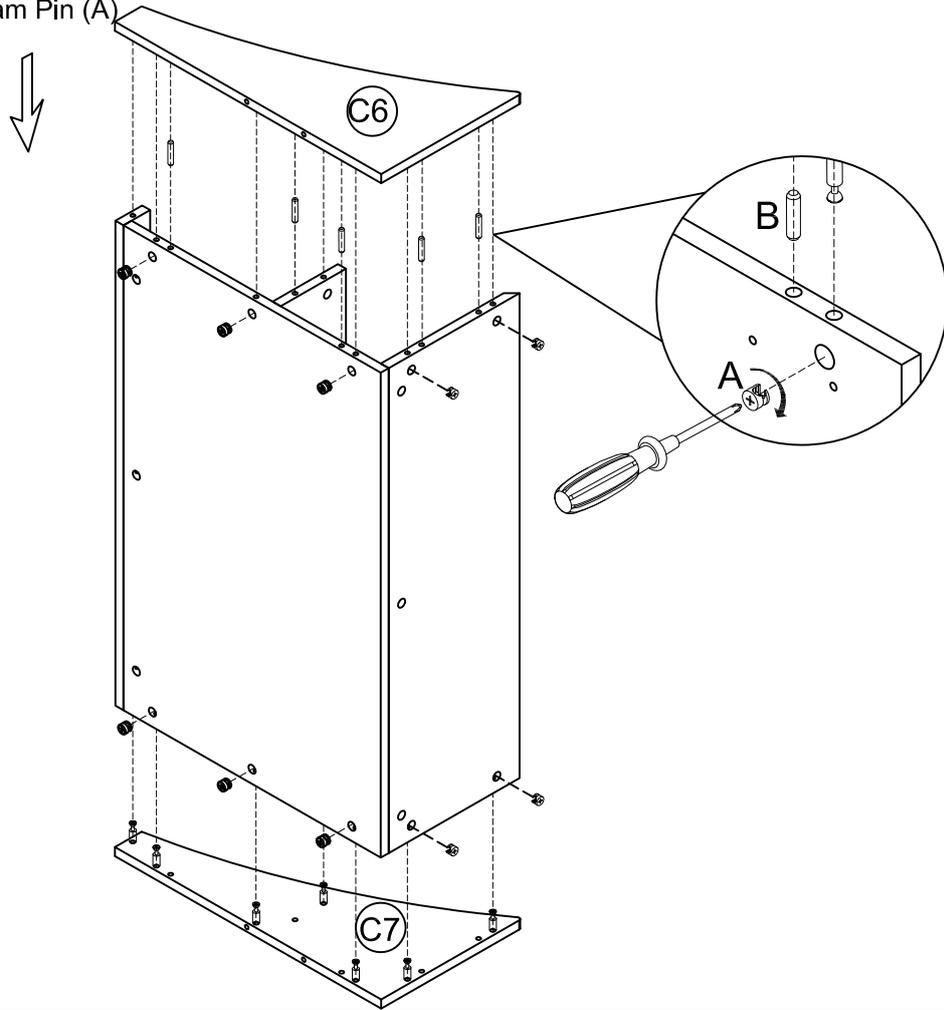
STEP 4:Insert the Tubing (I) to the Left Side Panel (C3a) and Right Side Panel (C3b).Assemble the Headboard Left Side Panel (C2a) to the Left Side Panel (C3a) and Headboard Right Side Panel (C2b) to the Right Side Panel (C3a)

C2b

C2a

I

C3b

C3a

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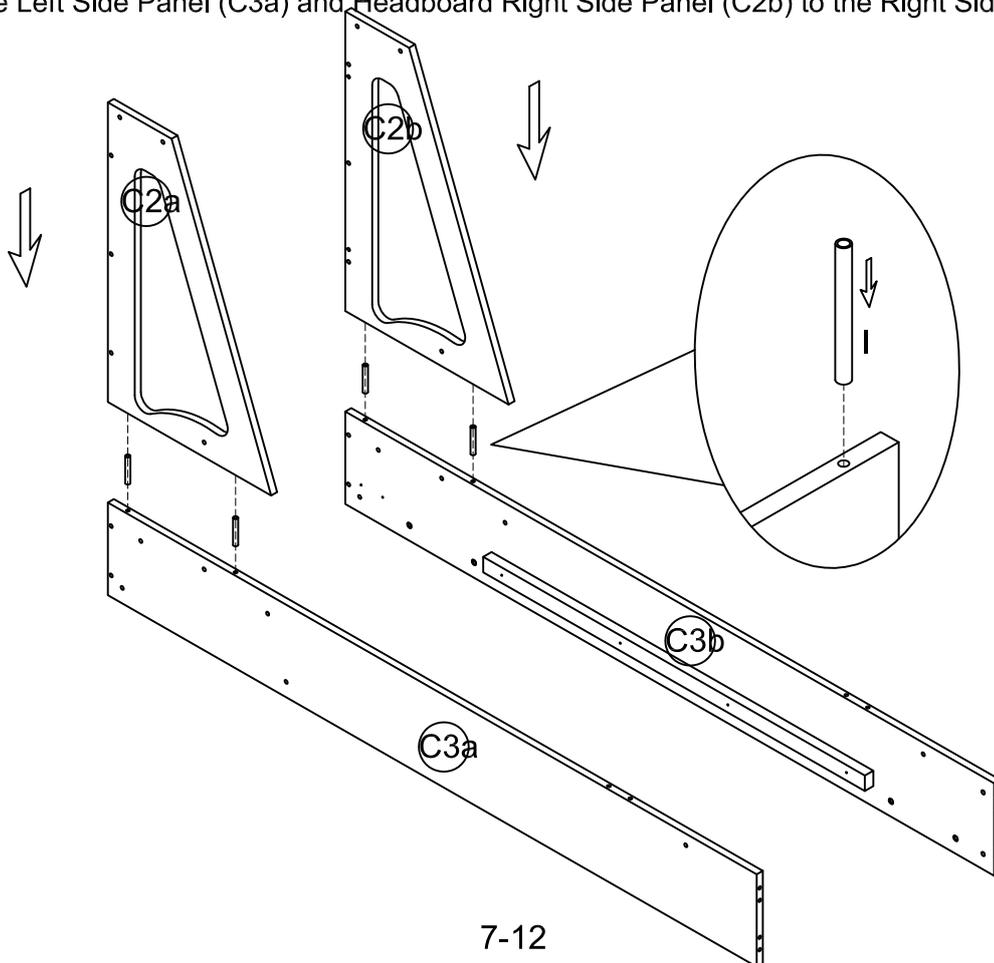
STEP 5: Insert the Dowel (B) to the Headboard Panel (C4).Use a Hex Key (J) to assemble Headboard Left Side Panel (C2a) and Left Side Panel (C3a) and Headboard Right Side Panel (C2b) and Right Side Panel (C3b) to the Headboard Panel (C4) with Bolt (E).
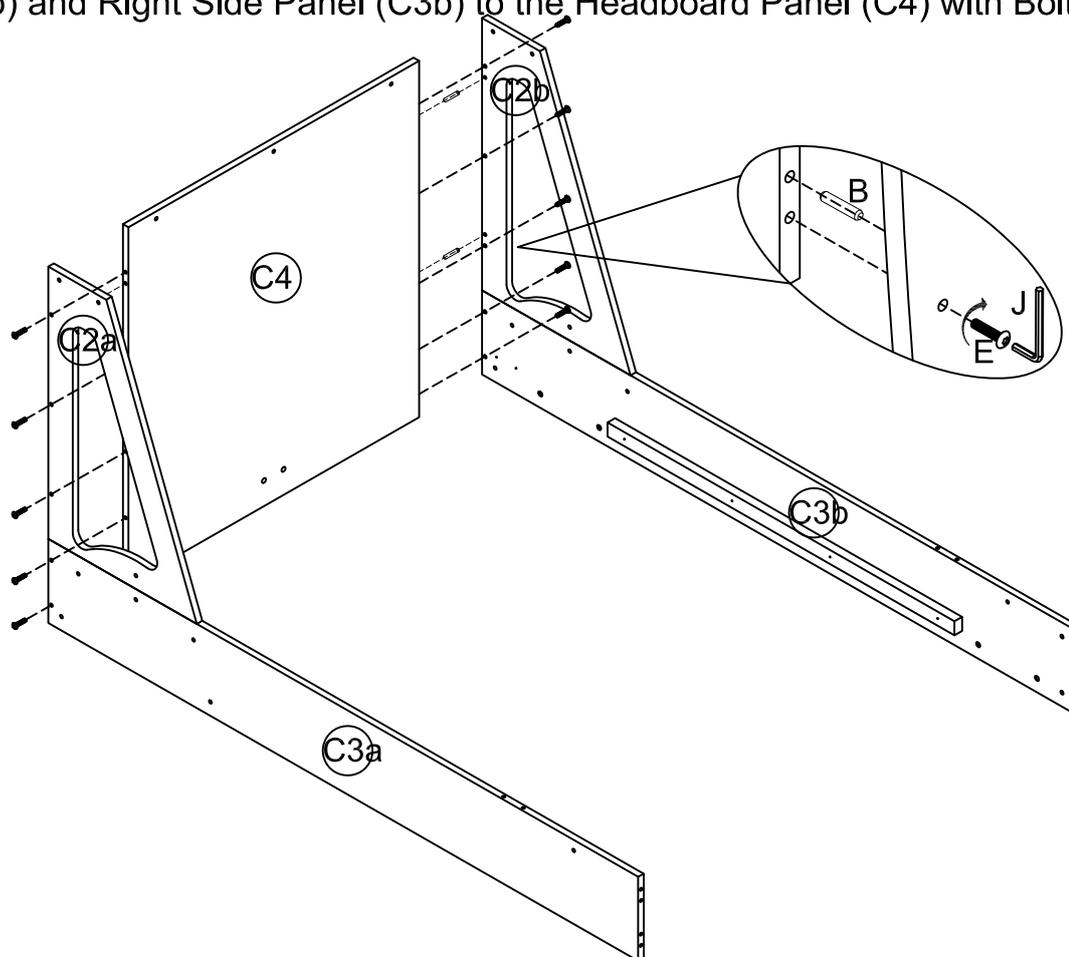
STEP 6:Insert the Tubing (I) to the Wheel Inside Panel (C13).Assemble the Wheel Inside Panel (C13) to the Left Side Panel (C3a) and Right Side Panel (C3b).

8-12

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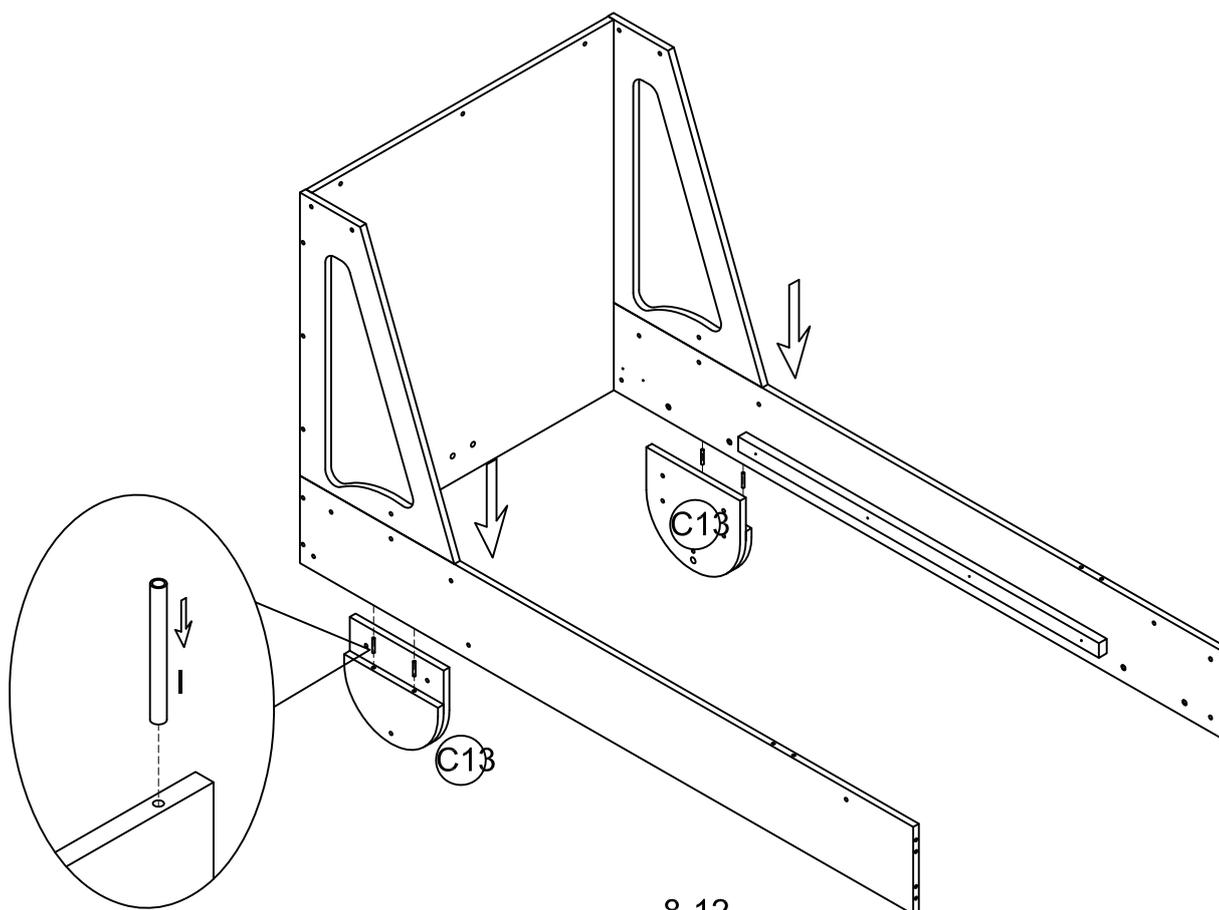
STEP 7:Use a Hex Key (J) to assemble the Wheel Inside Panel (C13) to the Left Side Panel (C3a) and Right Side Panel (C3b) with Bolt (D).
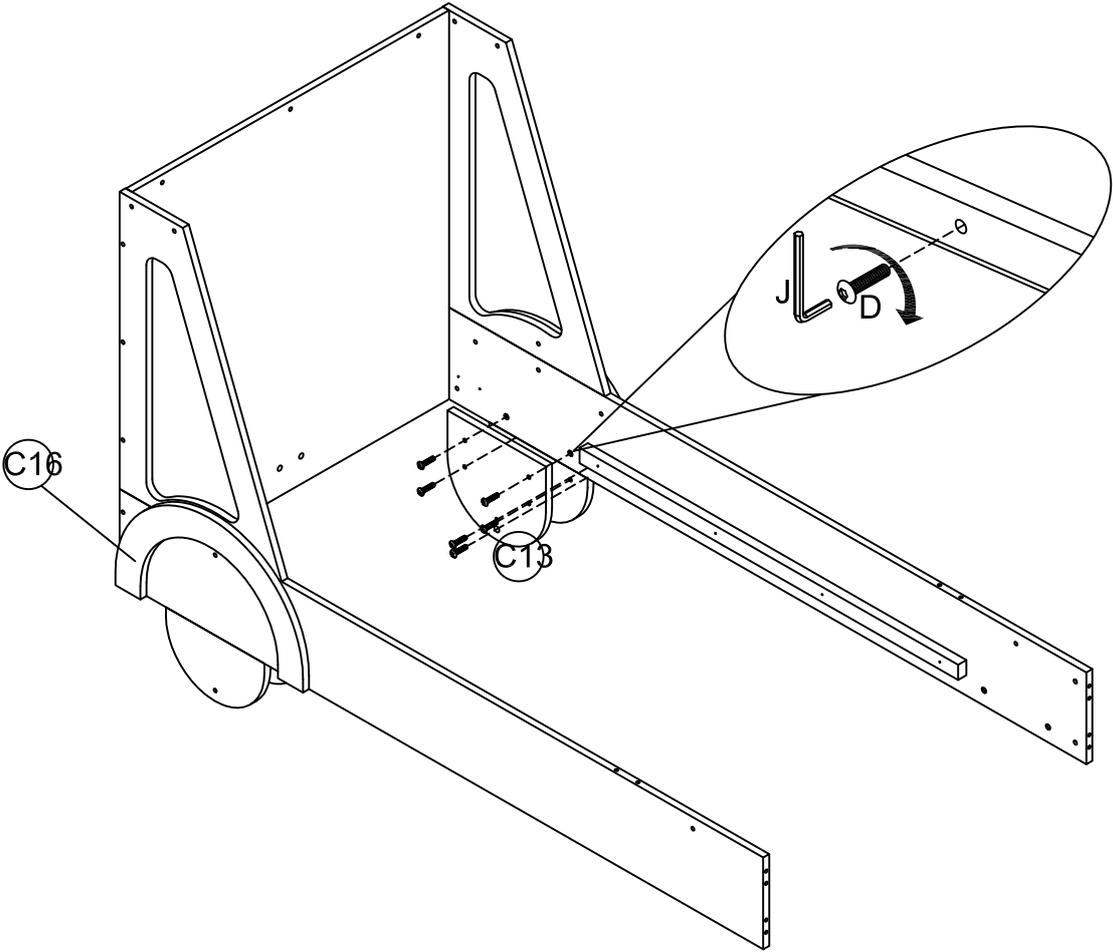

STEP 8:Use a Hex Key (J) to assemble the Headboard Top Panel (C1) to the Headboard Left Side Panel (C2a) and Headboard Right Side Panel (C2b) with Bolt (D).

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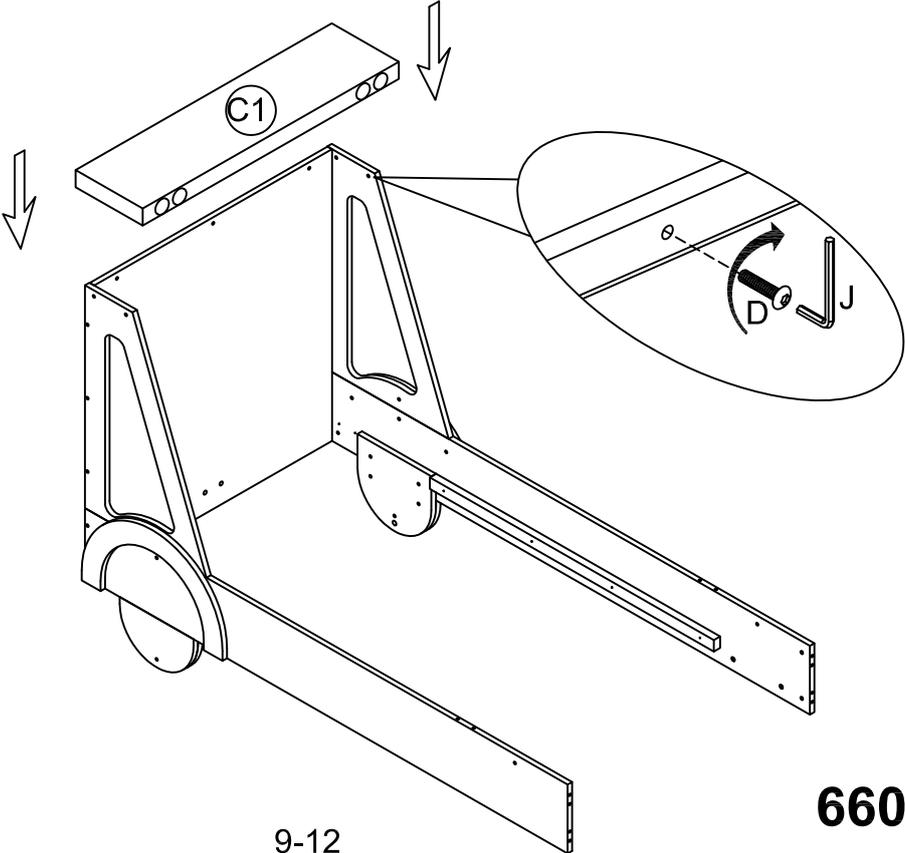
STEP 9:Insert the Dowel (B) to the Footboard Back Panel (C5).Use a Phillips Head screwdriver to insert the Cam Pin (G) to the Footboard Back Panel (C5), assemble Left Side Panel (C3a) and Right Side Panel (C3b) to the Footboard Back Panel (C5).Use a Phillips Head screwdriver to tighten Cam Lock (G) to the Cam Pin (G).
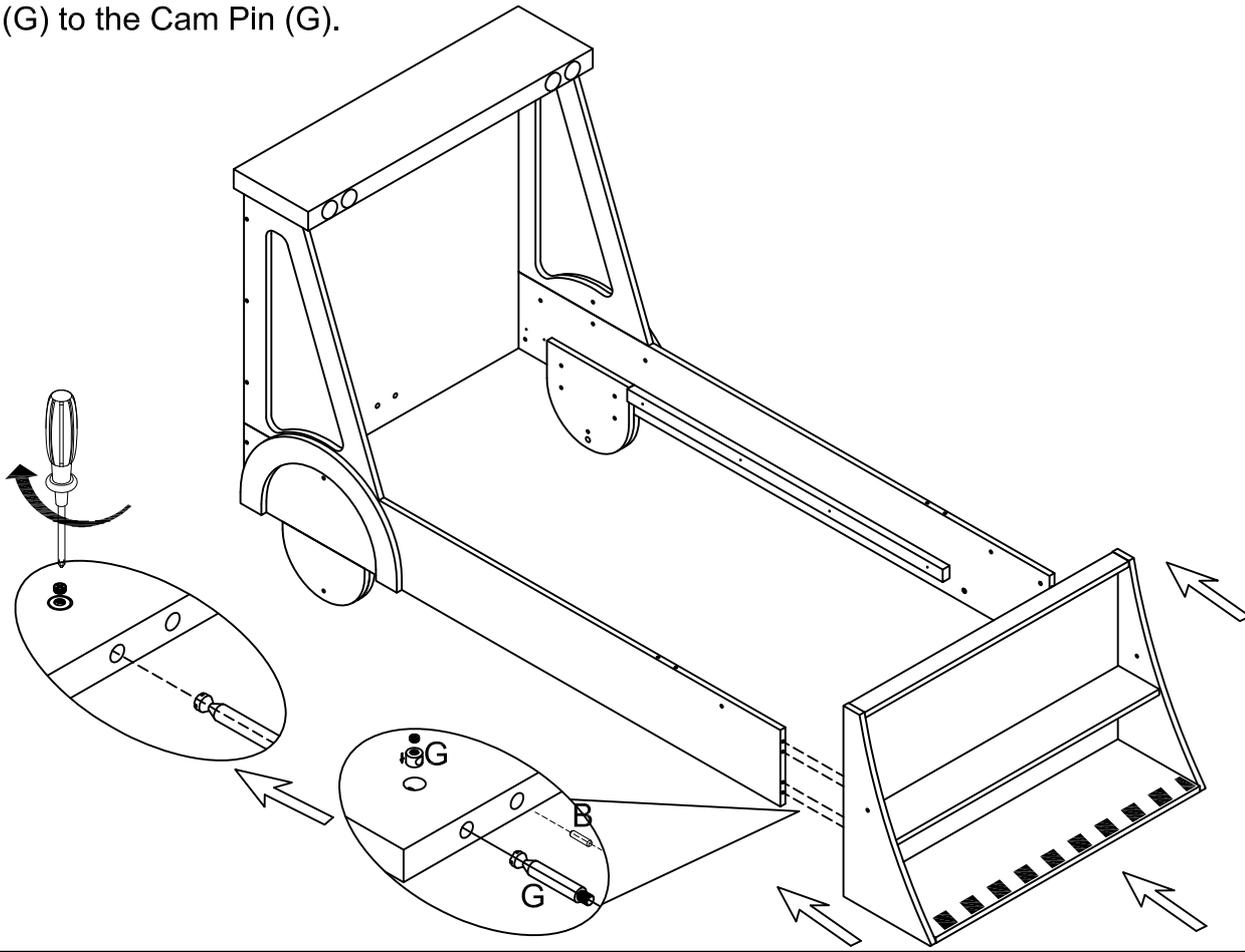

STEP 10:Use a Hex Key (J) to assemble the Support Leg (C15) to the Center Support Rail (C14) with Bolt (C).

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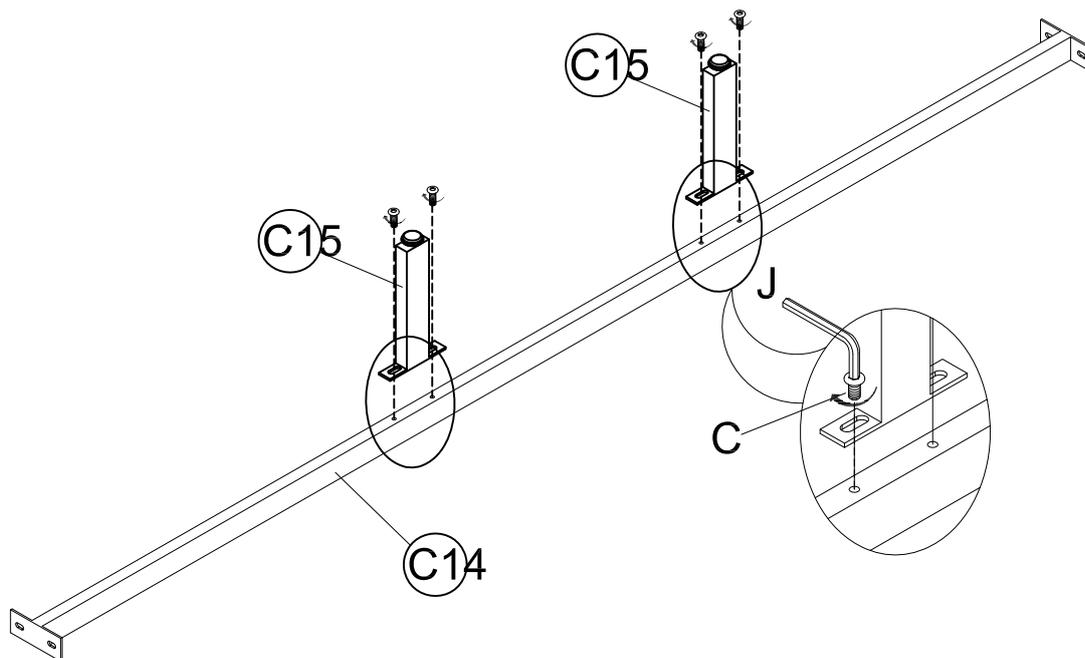
STEP 11:Use a Hex Key (J) to assemble the Center Support Rail (C14) to the Headboard Panel (C4) and Footboard Back Panel (C5) with Bolt (C). Insert the Dowel (B) to the Left Side Panel (C3a) and Right Side Panel (C3b).U se a Phillips Head screwdriver to insert the Cam Pin (A) to the Left Side Panel (C3a) and Right Side Panel (C3b),assemble the Left Arm (C11) to the Left Side Panel (C3a) and Right Arm Panel (C12) to the Right Side Panel (C3b),Use a Phillips Head screwdriver to tighten Cam Lock (A) to the Cam Pin (A).

A

B

A

C12

C11

C

J
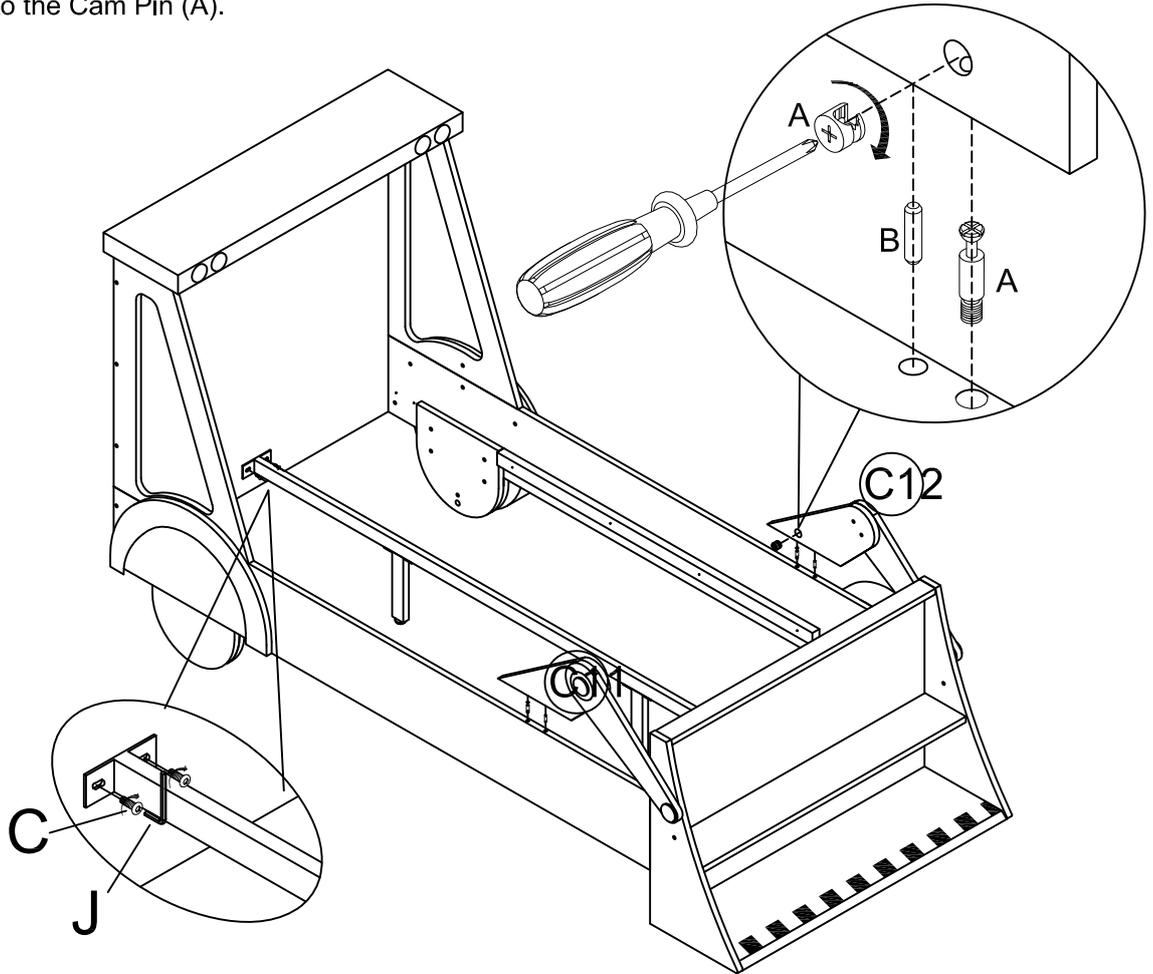
STEP 12:Use a Hex Key (J) to assemble the Wheel (C17) to the Wheel Inside Panel (C13) with Bolt (F).Use a Hex Key (J) to assemble Left Arm Panel (C11) to the Footboard Left Side Panel (C6) and Right Arm Panel (C12) to the Footboard Right Side Panel (C7) with Bolt (D).

J

D

J

F

C17

11-12
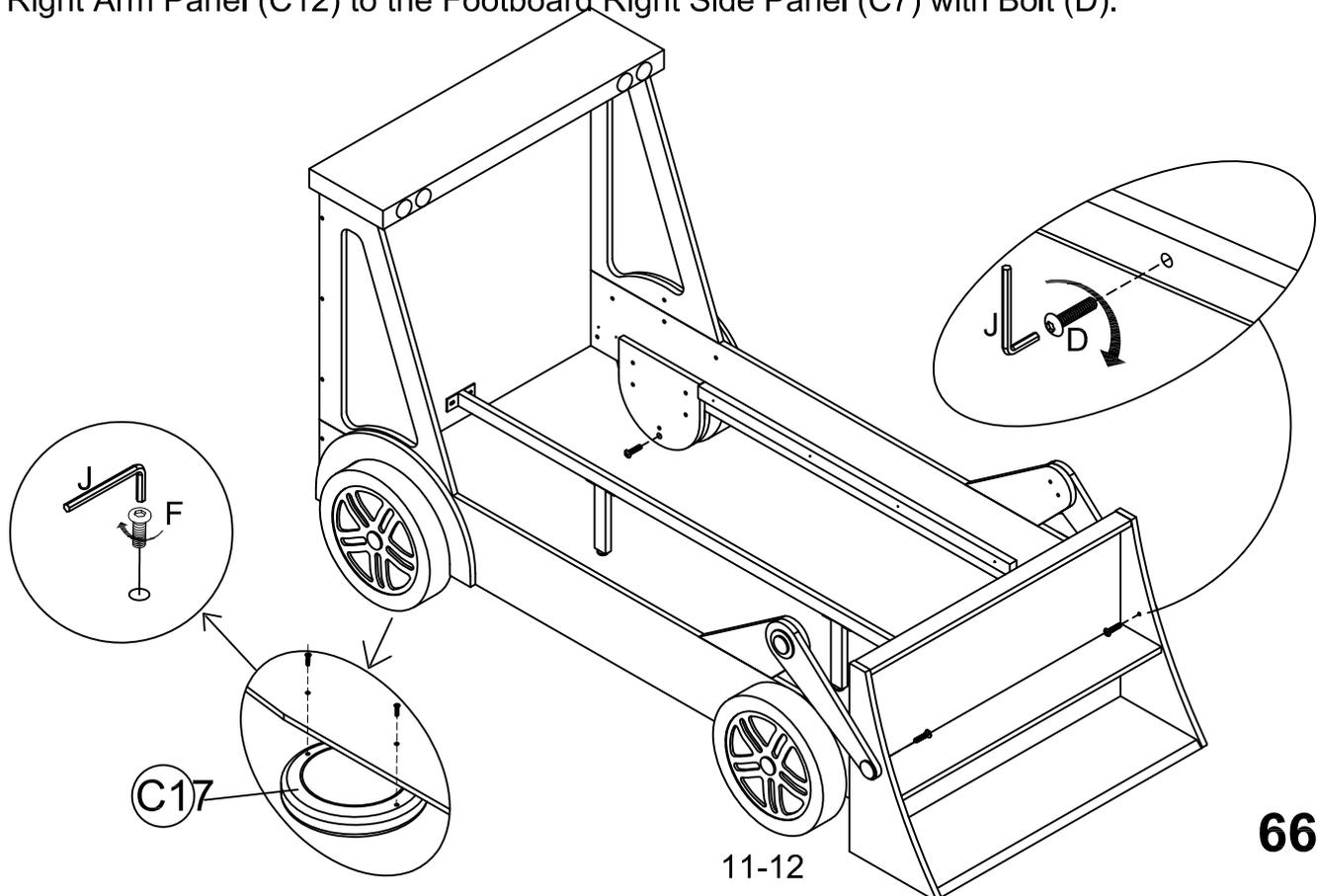
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STEP 13:Use a Phillips Head screwdriver to assemble the Slats (C18) to the Left Side Panel (C3a) and Right Side Panel (C3b) with Screw (H).

C18

H
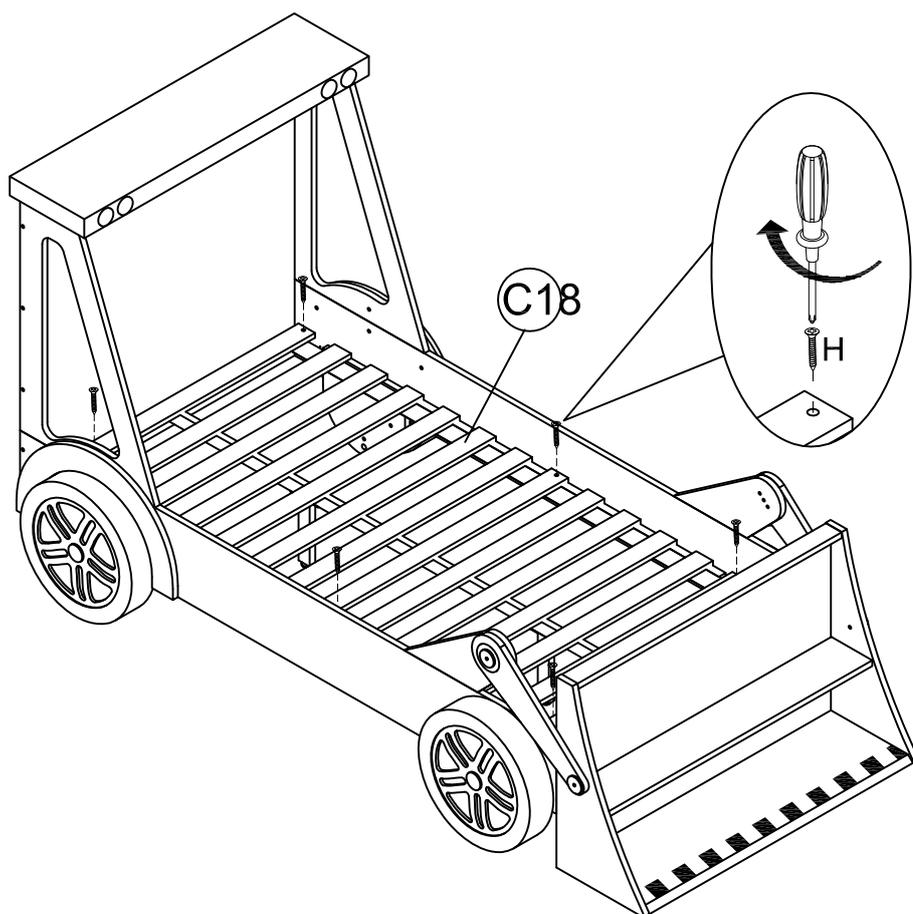
Assembly is complete

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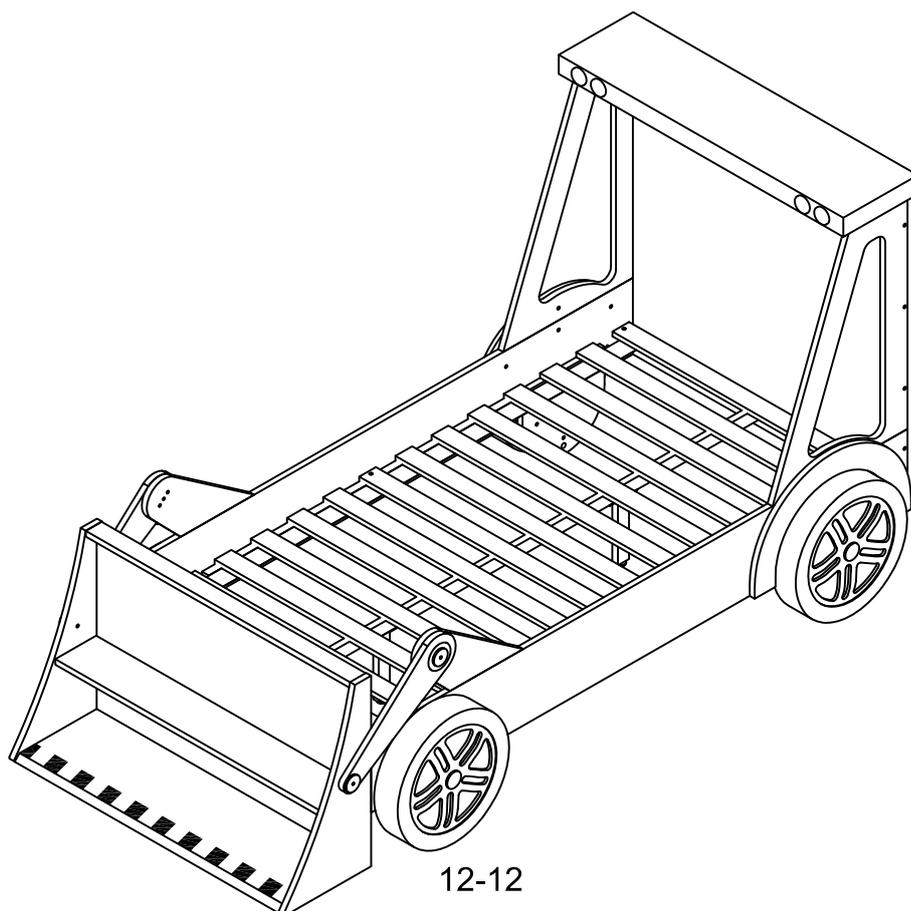
IMPORTANT: CARE GUIDE FOR YOUR HI-GLOSS FURNITURE

Congratulations! You have just purchased a quality product from Amart Furniture, Australia's largest discount furniture retail store. Please read on for important information regarding your purchase…

Hi-gloss lacquered furniture is more sensitive to marks and scratching than some other furniture products. It is important to exercise caution and care to maximise the life and beauty of this product.

Following the below simple guidelines when using your hi-gloss product will protect your investment for years to come:

- <u>Dust frequently with a clean damp, lint-free cloth</u>. This will help remove abrasive build up which can damage a finish over time.
- <u>Avoid using chemicals or solvents when cleaning the product.</u>
- <u>Do not place hot objects on any furniture surface.</u> Always use a hot plate or placemat. Lacquer finishes provide added scratch and heat resistance to our furniture, but they can still be damaged without proper care.
- <u>Avoid exposing your furniture to strong sunlight</u>. Prolonged exposure to direct sunlight can fade the finish of your furniture.
- <u>Do not expose your furniture to any liquids</u>. Avoid allowing water to sit on your furniture. Alcohol, nail polish and perfume are particularly harmful as they will dissolve the lacquer finish on contact.
- <u>Do not allow plastic to come in direct contact with your furniture</u>. Chemicals in the plastic of some placemats etc may soften and mark the finish if left in contact with the furniture for a period of time.
- <u>Avoid placing sharp or rough objects on the surface of your furniture.</u> These may scratch the surface of the product.
- <u>When moving your furniture, do not drag it across the floor.</u> This may damage the product. Instead use two people to lift carefully with caution from either end.

<u>**Amart**</u>
Furniture